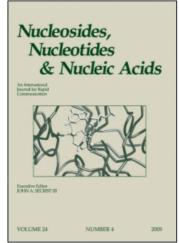
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# Nucleosides, Nucleotides and Nucleic Acids

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# Synthesis of Aminomethyl- and Bis-Aminomethyl-Fluorescein Energy Transfer Terminators

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## SYNTHESIS OF AMINOMETHYL- AND BIS-AMINOMETHYL-FLUORESCEIN ENERGY TRANSFER TERMINATORS

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 Synthesis of aminomethyl and bis-aminomethylfluorescein derived energy transfer terminators is described.

**Keywords** Aminomethyl fluorescein; bis-aminomethyl fluorescein; energy transfer dyes; dye labelled nucleotides; fluorescence; DNA sequencing

#### INTRODUCTION

In the last two decades, there has been great interest in the development and application of new and improved technologies in the DNA sequencing area. Energy transfer terminator based fluorescence sequencing has become the method of choice for high-throughput DNA sequencing. <sup>[1]</sup> In our efforts to develop improved energy transfer (ET) terminators, we have synthesized several ET-terminators with different linkers between donor and acceptor dye. It is found that the energy transfer between two dyes highly depends on the linker in addition to the distance between the dyes and the orientation of the dyes. <sup>[2–6]</sup> Now we report the synthesis and energy transfer properties of 4′-aminomethyl and 4′, 5′- bis-aminomethylfluorescein energy transfer terminators and their utility in DNA sequencing.

#### **SYNTHESIS**

Synthesis of 4'-aminomethyl-5-carboxyfluorescein ET-terminators is accomplished starting from dipivaloyl-5-carboxyfluorescein 1. Compound 1 on treatment with 1.2 equivalents of 2-chloro-N-(hydroxymethyl)acetamide in the presence of concentrated sulphuric acid predominantly gave protected 4'-aminomethyl-5-carboxyfluorescein<sup>[7]</sup> derivative 2 along with a

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 $\textbf{FIGURE 1} \ \ \text{Synthesis of 4'-aminomethyl-5-carboxyfluorescein}.$ 

 $\textbf{FIGURE 2} \ \ \text{Synthesis of 4'-aminomethyl-5-carboxyfluorescein ET-terminators}.$ 

**FIGURE 3** Synthesis of 4',5'-bis-aminomethylfluorescein ET-terminators.

small amount of disubstituted derivate **3** (Figure 1). Deprotection of **2** and **3** is accomplished by refluxing with 1 M hydrochloric acid to give 4′-aminomethyl- (**4**) and 4′, 5′-bis-aminomethyl-5-carboxyfluorescein 5. After deprotection aminomethyl derivative **4** is isolated by crystallization. However, this crystallized 4′-aminomethyl-5-carboxyfluorescein contained a small amount of bis-aminomethyl derivative **5** which is completely removed by preparative HPLC methods.

4'-Aminomethyl-5-carboxyfluorescein **4** is converted to protected active NHS ester **6** in one step by our recently developed method utilizing TFA-NHS reagent. Compound **6** on reaction with ddATP or ddCTP with an extended linker arm, in anhydrous DMSO or carbonate/bicarbonate buffer gave single dye labeled nucleotides **7** and **8** (Figure 2) in very high yield. Deprotection of the amino functionality of **7** and **8** followed by treatment with 5-TMR- or 5-ROX-NHS ester in DMSO afforded pure ET-terminators **9** and **10** after subjecting to ion-exchange and reverse phase column chromatography.

Synthesis of 4′, 5′-bis-aminomethylfluorescein is accomplished starting from fluorescein 11 in a similar manner as described for 4′-aminomethyl-5-carboxyfluorescein, using 2.1 equivalents of 2-chloro-N-(hydroxymethyl)-acetamide followed by deprotection. 4′, 5′-Bisaminomethyl fluorescein 12 is selectively converted to mono succinyl derivative by treating with 1.2 equivalents of succinic anhydride in pyridine and DMF (Figure 3). Compound 12

on reaction with TFA-NHS gave the protected active NHS ester 14, which served as a key intermediate for preparing bis-aminomethylfluorescein ET-terminators. Compound 14 on treatment with ddATP or ddCTP with extended linker arm, followed by deprotection of the amine group and reaction with 5-TMR- or 5-ROX-NHS ester gave the ET-terminators 17 and 18 in high yield.

#### **RESULTS**

The ET properties of all the terminators prepared in the current study are determined by measuring the energy transfer efficiency on a fluorometer. These studies revealed that the ET-terminators derived from aminomethyl fluorescein and bis-aminomethylfluorescein are 2.5 times brighter than the existing commercially available DYEnamic ET terminators. [4] These terminators are also evaluated for their ability to act as polymerase substrates and their effectiveness in the sequencing reactions. All these terminators are found to be good substrates for polymerases and the sequencing data obtained is comparable to that obtained with DYEnamic ET terminators.

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